

**Amendments to the Claims:**

This listing of the claims will replace all prior versions and listings of claims in the application:

**Listing of Claims:**

Claim 1 (currently amended) A liquid crystal display device comprising:

a liquid crystal display element, with a pair of opposing main surfaces and an outside edge transverse to the main surfaces at the periphery of the main surfaces, in which a liquid crystal material is interposed between two opposed insulating substrates;

a case body disposed in a back side of the liquid crystal display element and supporting the liquid crystal display element;

~~an~~ a LCD cover disposed in a display surface side of the liquid crystal display element, having an opening portion in a display region, and accommodating the liquid crystal display element by integrating with the case body, in which the LCD cover is fitted with the case body through a fitting portion; and

a cushion material ~~arranged in the case body in a frame like form and~~ of frame-like form mounted inside the fitting portion between the case body and the LCD cover and having an inner surface surrounding the outside edge of the liquid crystal display element and holding the liquid crystal display element by fitting it into the frame-like form of the cushion material; in which the cushion material has an outer surface opposing to the fitting portion,

~~in which~~ wherein the LCD cover is integrated with the case body by fitting the liquid crystal display element into the cushion material and the cushion material is constituted such that the fitting portion between the case body and the LCD cover is

~~oppressed~~ pressed by the fact that the liquid crystal display element is fitted into the cushion material and ~~oppresses~~ presses the cushion material against the fitting portion, thereby strengthening the fitting of the fitting portion between the case body and the LCD cover.

Claim 2 (original): A liquid crystal display device set forth in claim 1, wherein in that the cushion material is formed by using a material excellent in its elastic coefficient and having a high friction factor.

Claim 3 (previously presented) A liquid crystal display device comprising:  
a liquid crystal display element, with a front main surface and a back main surface, in which a liquid crystal material is interposed between two opposed insulating substrates;

a case body opposing to the back main surface of the liquid crystal display element and supporting the liquid crystal display element;

an LCD cover opposing to an outer portion of the front main surface of the liquid crystal display element and accommodating the liquid crystal display element by combining with the case body through a fitting portion;

hinge members fixed to the case body and supporting the case body and the LCD cover combined with the case body in a rotational state; and

pawl portions provided in the LCD cover and extending to a space between the case body and the hinge members to engage with the hinge members.

Claim 4 (previously presented): A liquid crystal display device comprising:

a liquid crystal display element, with a front main surface and a back main surface, in which a liquid crystal material is interposed between two opposed insulating substrates;

a case body opposing to the back main surface of the liquid crystal display element and supporting the liquid crystal display element;

an LCD cover opposing to an outer portion of the front main surface of the liquid crystal display element and accommodating the liquid crystal display element by combining with the case body through a fitting portion;

a hinge member supporting the case body and the LCD cover combined with the case body in a rotational state; and

pawl portions provided in the LCD cover in portions where the hinge member is mounted, and fixed to the case body together with the hinge member by bolt means.

Claim 5 (previously presented): The liquid crystal display device set forth in claim 4, wherein the LCD cover and case body are constituted such that the hinge member can be mounted after the LCD cover and the case body have been combined.

Claim 6 (currently amended): The liquid crystal display device set forth in claim 4, wherein the hinge member and the pawl portion of the LCD cover are fixed between the case body and ~~the~~ a spacer.

Claim 7 (previously presented): The liquid crystal display device set forth in claim 6, wherein a protrusion portion is provided on the case body, the pawl portion and the hinge member fitted with the protrusion portion, and the bolt means is inserted through the spacer and screwed into the protrusion portion.

Claim 8 (new): The liquid crystal display device set forth in claim 3, further comprising:

a cushion material of frame-like form mounted inside the fitting portion between the case body and the LCD cover and having an inner surface surrounding an outside edge of the liquid crystal display element and holding the liquid crystal display element by fitting it into the frame-like form of the cushion material, in which the cushion material has an outer surface opposing to the fitting portion,

wherein the LCD cover is integrated with the case body by fitting the liquid crystal display element into the cushion material and the cushion material is constituted such that the fitting portion between the case body and the LCD cover is pressed by the fact that the liquid crystal display element is fitted into the cushion material and presses the cushion material against the fitting portion, thereby strengthening the fitting of the fitting portion between the case body and the LCD cover.

Claim 9 (new): The liquid crystal display device set forth in claim 4, further comprising:

a cushion material of frame-like form mounted inside the fitting portion between the case body and the LCD cover and having an inner surface surrounding an outside edge of the liquid crystal display element and holding the liquid crystal display element by fitting it into the frame-like form of the cushion material, in which the cushion material has an outer surface opposing to the fitting portion,

wherein the LCD cover is integrated with the case body by fitting the liquid crystal display element into the cushion material and the cushion material is constituted such that the fitting portion between the case body and the LCD cover is pressed by the

fact that the liquid display element is fitted into the cushion material and presses the cushion material against the fitting portion, thereby strengthening the fitting of the fitting portion between the case body and the LCD cover.

Claim 10 (new): The liquid crystal display device as set forth in claim 9, wherein the cushion material is formed by using a material excellent in its elastic coefficient and having a high friction factor.